



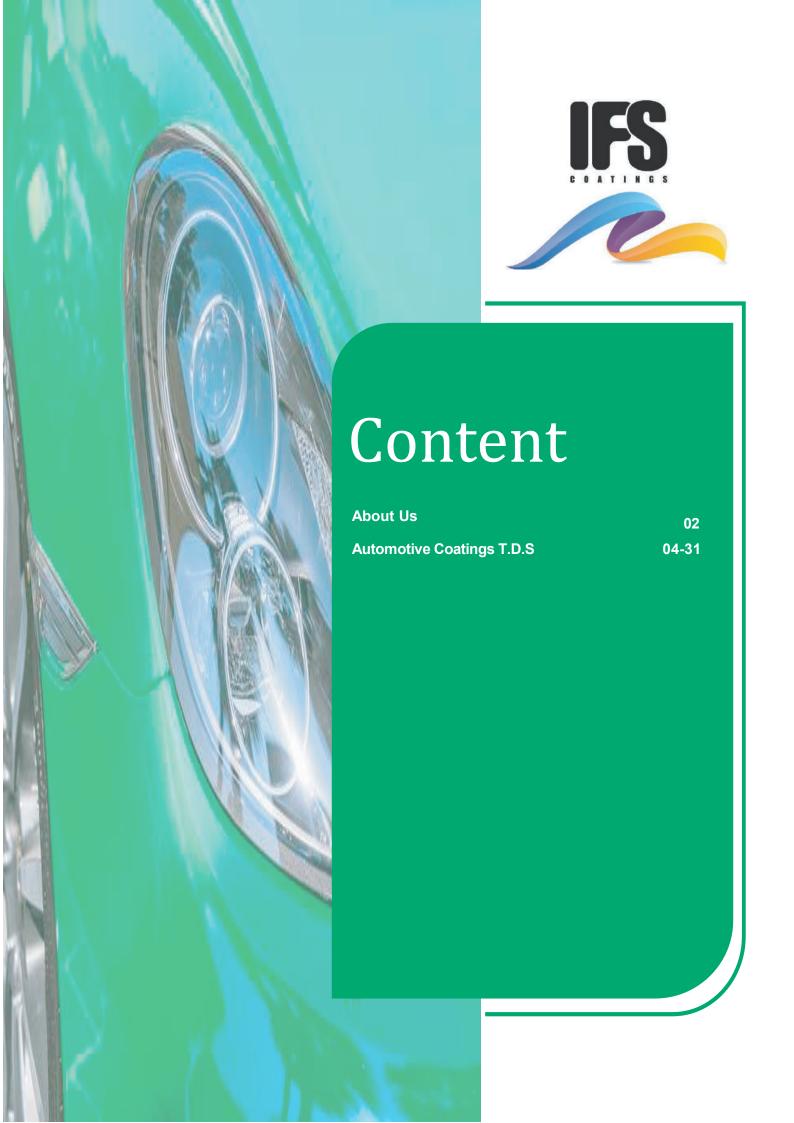






AUTOMOTIVE COATINGS WOOD COATINGS







### **Vision Statement:**

"To be the leading provider of innovative, high-quality automotive paints in Kenya and East Africa, setting the standard for excellence and sustainability in the industry."

### **Mission Statement:**

"Our mission is to deliver superior automotive paint solutions that enhance the appearance, protection, and longevity of vehicles. We are committed to leveraging cutting-edge technology, adhering to rigorous quality standards, and promoting environmental sustainability. By fostering strong partnerships with our customers and stakeholders, we aim to drive growth and create value in the automotive sector across East Africa."

# ABOUT LUCE OF THE PROPERTY OF

We deal with provision of high quality vehicle paints and coatings. The company started trading in 2019. We are located along ICD road off Mombasa road.

## OUR FINAL PRODUCTS





### **Automotive Coatings**

- Body Filler
- N.C Putty
- N.C Primer
- 1K Filler
- 2K Filler
- N.C Paint
- Basecoat
- 2K Acrylic
- Clear Coat Varnish
- Acrylic Hardener
- Acrylic Thinner
- N.C Thinner
- Fast Dry
- Polish



- Wood Stain
- Polyester Sealers
- Polyurethane Sealer
- NC Sealer
- 2k Clearcoat Wood 8800
- Polyurethane Varnish
- NC Varnish
- Synthetic Varnish
- Wood Surfacer
- Polyurethane Paint



### AUTOMOTIVE COATINGS

- T.D.S.

## BODY FILLER, PUTTY AND MOREILI





## EXTRA LIGHT WEIGHT BODY FILLER



### **CHARACTERISTIC PROPERTIES:**

High quality two pack polyester putty to fill dents and surface irregularities of steel and wood surfaces.

### MATERIALS FOR APPLICATION:

- Polyester Putty.
- Hardener / peroxide.

### SUITABLE SUBSTRATES AND SURFACE PREPERATION:

- Steel surface.
- Primer-surfacer.

### SURFACE PREPARATION:

Polyester putty is used directly on steel, the surface is prepared by Sanding it well with sandpaper no. 180-80, washing, using Thinner, to be ready to apply the putty.

### **MIXING RATIO:**

100 parts by weight of the putty. 2 parts by weight of the hardener.

### POT LIFE:

When mixed, 3 - 4 minutes at 25°C.

- Polyester Putty (Heavy):1.7 1.8gm/cm<sup>-3</sup>
- Polyester Putty (Light):1.2 +- 0.1gm/cm <sup>3</sup>

### **CLEANING OF EQUIPMENT:**

In solvent, N.C thinner.

**DRYING TIME:** Dry To Flat

20°C	40°C
15 Minutes	10 Minutes

### RECOMMENDED SANDPAPER GRADES:

For dry mechanical flatting P80-P180.

PACKAGING: 0.5 kg, 1kg, 2.5 kg, 5 kg and special packing.

### **COLOR:**

- Gray, yellow and Off White.

### SHELF LIFE:

Putty	12 months at 25 C
Hardener	12 months at 25 C

### MATERIAL SAFETY DATA:



### LIGHT WEIGHT BODY FILLER





### **CHARACTERISTICPROPERTIES:**

High quality two pack polyester putty to fill dents and surface irregularities of steel and wood surfaces.

### MATERIALS FOR APPLICATION:

- Polyester Putty.
- Hardener / peroxide.

### SUITABLE SUBSTRATES AND SURFACE PREPERATION:

- Steel surface.
- Primer-surfacer.

### **SURFACE PREPARATION:**

Polyester putty is used directly on steel, the surface is prepared by Sanding it well with sandpaper no. 180-80, washing, using Thinner, to be ready to apply the putty.

### **MIXING RATIO:**

100 parts by weight of the putty. 2 parts by weight of the hardener.

### **POT LIFE:**

When mixed, 3 - 4 minutes at 25°C.

- Polyester Putty (Heavy):1.7 1.8gm/cm<sup>3</sup>
- Polyester Putty (Light):1.2 +- 0.1gm/cm <sup>3</sup>

### **CLEANING OF EQUIPMENT:**

In solvent, N.C thinner.

### **DRYING TIME:** Dry To Flat

20°C	40°C
15 Minutes	10 Minutes

### RECOMMENDEDSANDPAPER GRADES:

For dry mechanical flatting P80-P180.

PACKAGING: 0.5 kg, 1kg, 2.5 kg, 5 kg and special packing.

### **COLOR:**

- Gray, yellow and Off White.

### SHELFLIFE:

Putty	12 months at 25 C
Hardener	12 months at 25 C

### **MATERIAL SAFETY DATA:**



### HEAVY POLYESTER PUTTY



### **CHARACTERISTICPROPERTIES:**

High quality two pack polyester putty to fill dents and surface irregularities of steel and wood surfaces.

### **MATERIALS FOR APPLICATION:**

- Polyester Putty.
- Hardener / peroxide.

### SUITABLE SUBSTRATES AND SURFACE PREPERATION:

- Steel surface.
- Primer-surfacer.

### **SURFACE PREPARATION:**

Polyester putty is used directly on steel, the surface is prepared by Sanding it well with sandpaper no. 180-80, washing, using Thinner, to be ready to apply the putty.

### **MIXING RATIO:**

100 parts by weight of the putty. 2 parts by weight of the hardener.

### **POT LIFE:**

When mixed, 3 - 4 minutes at 25°C.

- Polyester Putty (Heavy):1.7 1.8gm/cm<sup>3</sup>
- Polyester Putty (Light):1.2 +- 0.1gm/cm <sup>3</sup>

### **CLEANING OF EQUIPMENT:**

In solvent, N.C thinner.

### **DRYING TIME:** Dry To Flat

20°C	40°C
15 Minutes	10 Minutes

### **RECOMMENDED SANDPAPER GRADES:**

For dry mechanical flatting P80-P180.

PACKAGING: 1kg, 3kg, 5kg, 5.5kg and special packing.

### COLOR:

- Dark Gray, yellow and red.
- Light Gray, Creamy.

### **SHELFLIFE:**

Putty	12 months at 25 C
Hardener	12 months at 25 C

### **MATERIAL SAFETY DATA:**



### FIBER POLYESTER PUTTY



### **CHARACTERISTICPROPERTIES:**

High quality two pack polyester putty to fill dents and surface irregularities of steel and wood surfaces.

### **MATERIALS FOR APPLICATION:**

- Polyester Putty.
- Hardener / peroxide.

### SUITABLE SUBSTRATES AND SURFACE PREPERATION:

- Steel surface.
- Primer-surfacer.

### **SURFACE PREPARATION:**

Polyester putty is used directly on steel, the surface is prepared by Sanding it well with sandpaper no. 180-80, washing, using Thinner, to be ready to apply the putty.

### **MIXING RATIO:**

100 parts by weight of the putty. 2 parts by weight of the hardener.

### POT LIFE:

When mixed, 3 - 4 minutes at 25°C.

- Polyester Putty (Heavy):1.7 1.8gm/cm<sup>3</sup>
- Polyester Putty (Light):1.2 +- 0.1gm/cm <sup>3</sup>

### **CLEANING OF EQUIPMENT:**

In solvent, N.C thinner.

### **DRYING TIME:** Dry To Flat

20°C	40°C
15 Minutes	10 Minutes

### **RECOMMENDED SANDPAPER GRADES:**

For dry mechanical flatting P80-P180.

PACKAGING: 1kg, 2kg, 3kg and special packing.

### COLOR:

- Gray, yellow and red.

### SHELFLIFE:

Putty	12 months at 25 C
Hardener	12 moths at 25 C

### **MATERIAL SAFETY DATA:**



### NC PUTTY



### **CHARACTERISTICPROPERTIES:**

Quick drying universal one pack primer-surfacer for spot and panel repairs as for complete re -sprays of vehicles suitable for both dry and wet flatting.

### **MATERIALS FOR APPLICATION:**

-Nitrocellulose combination.

### **SUITABLESUBSTRATES:** This product can be applied directly to:

- Bar Steal surfaces.
- Wood surfaces.

### **SURFACE PREPARATION:**

Following degreasing flat with the following sandpaper grades

- P400: to wet (mechanically or manually).
- P280: to dry flat (mechanically or manually)

**PROCESS:** Apply 2 or 3 single coats allowing for a flash-off time.

5-10 minutes between coats.

### **DRYING TIME:** Dry To Flat

20°C	40°C	60 <b>°</b> C
30 Minutes	20 Minutes	15 Minutes

### **RECOMMENDED SANDPAPER GRADES:**

If wet flatted (manually / mechanically) P800 - P1000 If dry flatted (manually / mechanically) P360 - P400

### **RECOATABLEWITH:**

Nitrocellulose Topcoats.

### **PACKAGING:**

0.5kg, 1kg, and 5kg.

### **COLOR:**

White, Gray, Red and Yellow.

### SHELFLIFE:

2years at 20°C

### **MATERIAL SAFETY DATA:**



### 1K FILLER



### CHARACTERISTIC PROPERTIES:

Quick Universal one - pack primer - filler for spot and panel repairs as for complete resprays of vehicles suitable for both dry and wet flatting.

### MATERIALS FOR APPLICATION:

- Nitrocellulose combination.

SUITABLE SUBSTRATES: This product can be applied directly to:

Old paint coatings- Bar Steal surfaces- Wood surfaces- Polyester putty

- NC putty. - All wash primer and wash fillers.

SURFACE PREPARATION:

Following degreasing flat with the following sandpaper grades

- P400: to wet (mechanically or manually) - P280: to dry flat (mechanically or manually)

### MIXING RATIO:

100	parts by volume of filler
100	parts by volume of NC thinner

SPRAY VISCOSITY: 18-22 second ford cup no. 4

SPRAY GUN FLUIDTIP AND WORKING PRESSURE:

PROCESS: Apply 2 or 3 single coats allowing for a flash-off time 5-10 minutes between coats.

Spray Gun	Fluid tip	Working pressure
Gravity Feed	1.5 - 1.8 mm	2-5 bar

FILM THICKNESS: 15-20 micron for one coat

DRYING TIME: Dry to flat

20°C	40°C	60°C
30 Minutes	20 Minutes	15 Minutes

### RECOMMENDED SANDPAPER GRADES:

If wet flatted (manually /

mechanically) If dry flatted (manually

/ mechanically)

RECOATABLE WITH: Nitrocellulose topcoats

PACKAGING: 1kg,5kg,10kg and 25kg.

COLOR: White, Grey and Yellow

SHELF LIFE: 2 years at 20 C MATERIAL SAFETY DATA:

When using these products it is required to comply with the

national regulations for health and safety.



### 2K FILLER



### **CHARACTERISTICPROPERTIES:**

It's a two components high quality acrylic filler made from high quality materials of acrylic resins, solvents and additives to give high adhesion and hardness and give high resistance to conditions and weather conditions apply, good adhesion and hardness, excellent and sandabi lity.

### MATERIALS FOR APPLICATION:

- Filler 2k
- Hardener filler
- 2k thinner

### **SURFACE PREPARATION:**

- New surfaces: The surface should be properly cleaned and degreased with degreaser from dust, grease and oil.
- Old surfaces: The part to be re-painted should be prepared by using polyester putty then sanding.

### **MIXING RATIO:**

100	Parts by volume of 2k filler
25	Parts by volume of 2k filler Hardener
5 - 10%	Parts by volume of 2k thinner

SPRAY

18-22 second ford cup no.4

### **VISCOSITY:**

### **PROCESS:**

The filler should be stirred before use hardener 25% is added to the filler and mix well with stirring, apply 2 faces so that the time between each face and the other is from 5 -10 minutes .

### **DRYING TIME:** Dry to flat

Drying time	25°C	60°C
Touch dry	3-4 hrs	30 min.
Complete dry	24 hrs	60 min.

P360 - P-800 -

1000 P360 -P-

600

### RECOMMENDEDSAND PAPER GRADES:

If wetted flatted (manually / mechanically) If dry flatted (manually / mechanically)

### **PACKAGING:**

1kg, 3.5kg and 5kg

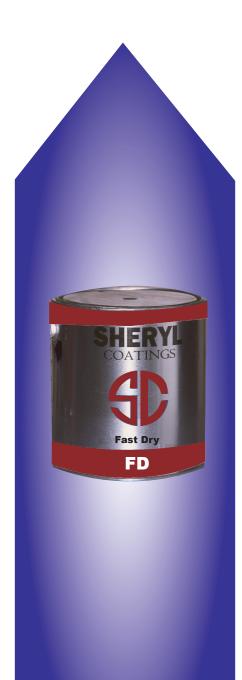
### **COLOR:**

Grey - white - grey - beige - red - black

SHELFLIFE: 2 years at 20 °C



### FAST DRY SYNTHETIC PAINT



### **CHARACTERISTICPROPERTIES:**

It is single component alkyd base coating cures by oxidation. Quick drying paints are economical industrial enamel. It is fast drying & easy to apply.

### PRODUCTS FOR APPLICATION:

- Fast dry synthetic paint.
- IFS solvent

### **SUITABLE SUBSTRATES:**

Suitable for industrial structures and premises finish painting.

### **SURFACE PREPARATION:**

- Surface must be dry, clean & free from contaminates.
- Remove oil, grease, dirt & other contaminates by solvent cleaning.

### **MIXING RATIO:**

100	parts by volume of fast dry synthetic paint
150	parts by volume of IFS solvent

**SPRAY VISCOSITY:** by using recommended thinner: Application viscosity - 20-25 seconds Ford Cup 4@30 C

**PROCESS:** Apply 2 coats by spray gun. Recoat time at least 30 minutes air dry.

### SPRAY GUN FLUIDTIPAND WORKING PRESSURE:

Spray Gun	Fluid tip	Working pressure
Gravity Feed	1 - 2 mm	3 - 4 atm

FILMTHICKNESS: From 20 to 30 microns for one coat

**DRYING TIME:** At 25 °C

Touch dry	30 min.	
Complete dry	2 hours	

PACKAGING: Available in 4 liters and 15 liters

**COLOR:** According to Color chart

SHELFLIFE: 2 years from the date of manufacturing at 25oC.

### **SAFETY PRECAUTION:**

- 1. Avoid contact with skin & eye.
- 2. Proper ventilation provides in application area.
- 3. Use mask, safety shoes, goggles and hand gloves.

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### NC PAINT



### CHARACTERISTIC PROPERTIES:

Nitrocellulose paint is high gloss, matt nitrocellulose -based paint with excellent hardness, accepted coverage, good softness to touch and good bending.

### PRODUCTS FOR APPLICATION:

- NC Paint Gloss, Matt
- NC Thinner

### **SURFACE SUBSTRATES:**

NC paint is suitable for application over 1K and 2K fillers or NC putty Surface must be cleansed .

### SURFACE PREPERATION:

Following degreasing flat with the following sandpaper grades.

- P400: to wet (mechanically or manually).
- P280: to dry flat (mechanically or manually)

### MIXING RATIO:

100	Parts by volume of NC Paint
100	Parts by volume of NC Thinner

SPRAY VISCOSITY: 18-22 second ford cup no.4

PROCESS: Apply 2 or 3 single coats allowing for a flash —off time time 5-10 minutes between coats. By spray or by curtain coater, thinned with NC Thinner from 80% up to 100% to reach correct application viscosity. NC paint can be applied in 2 —3 coats allowing flash off time for 5 —10 minutes between coats.

### SPRAY GUN FLUID TIP AND WORKING PRESSURE:

Spray Gun	Fluid Tip	Working pressure
Gravity Feed	1.5 - 1.8mm	2.5 bar

FILM THICKNESS: 15 - 20 microns for one coat

DRYING TIME: At 25°C

Dust free	Complete dry	
20 min	24hrs	

### RECOMMENDED SAND PAPER GRADES:

- 1k and 2K filler with paper P320 P400, mechanical or dry manual sanding
- NC putty with paper P320 P400, mechanical or dry manual sanding.

PACKAGING: 1kg and 3kg COLOR: According to color chat SHELF LIFE: 2years at 20°C MATERIAL SAFETY DATA:



CREMIN

**CAR PAINT** 





### **2K ACRYLIC**



### **CHARACTERISTICPROPERTIES:**

2k acrylic made from high quality material and finest types of acrylic resins and best types of solvents and additives to give high performance, high gloss, fast drying, high resistance to conditions and weather conditions, high resistance to chemicals and solvents.

### PRODUCTS FOR APPLICATION:

- 2k acrylic.
- 2k hardener.
- 2k thinner.

### **SUITABLE SUBSTRATES:**

- Polyester Putty
- 2k Filler
- 2k acrylic

### **MIXING RATIO by volume %:**

100	parts by volume of Acrylic paint
50	parts by volume of 2k hardener

SPRAY VISCOSITY: 16-18 second ford no. 4

**DILUTION:** Add 30% acrylic thinner

### **PROCESS:**

- Apply 2 full coats recommended by dry film thickness is 50-60 microns.
- Flash off time 5-10 minutes between coats. 20 min. before baking

### PHYSICAL PROPERTIES:

- Density 1 1.30 gm/cm °
- Viscosity: 250 300 sec 25 C

### DRYING TIME: At 25 C

Drying Time	25°C	60°C
Touch dry	3 hrs	20 min
Complete dry	12 hrs	30 min

### **PACKAGING:**

1 Litre and 3.7 Litres

### COLOR:

According to Color chart

### **SHELFLIFE:**

5 years at 25oC.

### **MATERIAL SAFETY DATA:**



### **2K ACRYLIC**





### **CHARACTERISTICPROPERTIES:**

2k acrylic made from high quality material and finest types of acrylic resins and best types of solvents and additives to give high performance, high gloss, fast drying, high resistance to conditions and weather conditions, high resistance to chemicals and solvents.

### PRODUCTS FOR APPLICATION:

- 2k acrylic.
- 2k hardener.
- 2k thinner.

### **SUITABLE SUBSTRATES:**

- Polyester Putty
- 2k Filler
- Super mix 2k acrylic

### **MIXING RATIO by volume %:**

100	parts by volume of Acrylic paint
50	parts by volume of 2k hardener H51

SPRAY VISCOSITY: 16-18 second ford no. 4

**DILUTION:** Add 30% acrylic thinner T60

### **PROCESS:**

- -Apply 2 full coats recommended by dry film thickness is 50-60 microns.
- Flash off time 5-10 minutes between coats. 20 min. before baking

### PHYSICAL PROPERTIES:

- Density 1 1.30 gm/cm <sup>□</sup>
- Viscosity: 250 300 sec 25 C

DRYING TIME: At 25 C

Dryin <sup>°</sup> g Time	25°C	60°C
Touch dry	3 hrs	20 min
Complete dry	12 hrs	30 min

### **PACKAGING:**

1 Litre and 3.7 Litres

### **COLOR:**

According to Color chart

### SHELFLIFE:

5 years at 25oC.

### **MATERIAL SAFETY DATA:**

When using these products, it is required to comply with the national regulations for health and safety

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### **2K ACRYLIC**



### **CHARACTERISTICPROPERTIES:**

2k acrylic made from high quality material and finest types of acrylic resins and best types of solvents and additives to give high performance, high gloss, fast drying, high resistance to conditions and weather conditions, high resistance to chemicals and solvents.

### PRODUCTS FOR APPLICATION:

- 2k acrylic.
- 2k hardener.
- 2k thinner.

### **SUITABLE SUBSTRATES:**

- Polyester Putty
- 2k Filler
- Super mix 2k acrylic

### **MIXING RATIO by volume %:**

100	parts by volume of Acrylic paint
50	parts by volume of 2k hardener H51

SPRAY VISCOSITY: 16-18 second ford no. 4

**DILUTION:** Add 30% acrylic thinner T60

### **PROCESS:**

- Apply 2 full coats recommended by dry film thickness is 50-60 microns.
- Flash off time 5-10 minutes between coats. 20 min. before baking

### PHYSICAL PROPERTIES:

- Density 1 1.30 gm/cm <sup>o</sup>
- Viscosity: 250 300 sec 25 C

### **DRYING TIME:** At 25 C

Dryin <sup>°</sup> g Time	25°C	60°C
Touch dry	3 hrs	20 min
Complete dry	12 hrs	30 min

### **PACKAGING:**

1 Litre and 3.7 Litres

### COLOR:

According to Color chart

### **SHELFLIFE:**

5 years at 25oC.

### **MATERIAL SAFETY DATA:**

## BASE & CLEAR COATIONS





### **BASECOATS**



### CHARACTERISTIC PROPERTIES:

Basecoat made from high quality material and finest types of acrylic resins and best types of solvents and additives to give high performance.

### PRODUCTS FOR APPLICATION:

- Basecoat
- Metallic thinner

### **SUITABLE SUBSTRATES:**

- Polyester Putty
- 2k Filler
- Basecoat

### MIXING RATIO by volume %:

100	parts by volume of Base Coat
100	parts by volume of Metallic Thinner

SPRAY 16-18 second ford no. 4

### VISCOSITY:

### PROCESS:

- Apply 2 full coats recommended by dry film thickness is 15-20 microns.
- Flash off time 5-10 minutes between coats

### PHYSICAL PROPERTIES:

- Density 1+0.02 gm/cm<sup>3</sup>
- Viscosity: 150 200 sec 25 C

### DRYING TIME: At 25°C

Touch dry	3-4 min
Complete dry	15-20 min

### PACKAGING:

1 Litre and 3.7 Litres

### **COLOR:**

According to Color chart

### SHELF LIFE:

5 years at 25oC.

### **MATERIAL SAFETY DATA:**

When using these products, it is required to comply with the

national regulations for health and safety.



### **BASECOATS**



### **CHARACTERISTICPROPERTIES:**

Basecoat made from high quality material and finest types of acrylic resins and best types of solvents and additives to give high performance.

### PRODUCTS FOR APPLICATION:

- Basecoat
- Metallic thinner

### **SUITABLE SUBSTRATES:**

- Polyester Putty
- 2k Filler
- Basecoat

### **MIXING RATIO by volume %:**

100	parts by volume of Base Coat
100	parts by volume of Metallic Thinner

### **SPRAY**

16-18 second ford no. 4

### **VISCOSITY:**

### **PROCESS:**

- Apply 2 full coats recommended by dry film thickness is 15-20 microns.
- Flash off time 5-10 minutes between coats

### **PHYSICAL PROPERTIES:**

- Density 1+0.02 gm/cm<sup>3</sup>
- Viscosity: 150 200 sec 25 C

### **DRYING TIME:** At 25 °C

Touch dry	3-4 min
Complete dry	15-20 min

### **PACKAGING:**

1 Litre and 3.7 Litres

### **COLOR:**

According to Color chart

### **SHELFLIFE:**

5 years at 25oC.

### **MATERIAL SAFETY DATA:**



## 2K CLEARCOAT MIRROR EFFECT WITH HARDENER



### **CHARACTERISTICPROPERTIES:**

Is an acrylic clear coat varnish, for car refinish. It is formulated from high quality acrylic resins, solvents and additives which provide

excellent gloss and gives fast drying and perfect mechanical properties.

### PRODUCTS FOR APPLICATION:

- Clear coat H.S & M.S
- Hardener
- 2k Acrylic thinner

### **SUITABLE SUBSTRATES:**

- Car repair and especially for applying over Basecoat
- Steel surfaces

### **MIXING RATIO by volume %:**

100	parts by volume of Clear Coat
50	parts by volume of 2k hardener

SPRAY VISCOSITY: 16-18 second ford no. 4

DILUTION: Add 30% acrylic thinner

### **PROCESS:**

- It is suitable for application over both vertical and horizontal surfaces.
- It is applied in 2 coats by spraying. Allow flash off time between coats 5 10 minutes.

### PHYSICAL PROPERTIES:

- Density 1 + 0.02 gm/cm
- Viscosity for HS clear coat: 1.25 +- 10 sec. Ford cup No.4 at 25 C
- Viscosity for MS clear coat: 2.25 +- 10 sec. Ford cup No.4 at 25°C

### **DRYING TIME:** At 25 °C

Dryin <sup>°</sup> g time	25°C	60°C
Touch dry	4 hrs	20 min
Complete dry	16 hrs	30 min

### **PACKAGING:**

1 Litre

### **COLOR:**

Transparent

### SHELFLIFE:

3 years at 25oC.

### **MATERIAL SAFETY DATA:**



### 2K - CLEARCOAT

HS, MS WITH HARDENER



### CHARACTERISTICPROPERTIES:

Is an acrylic clear coat varnish, for car refinish. It is formulated from high quality acrylic resins, solvents and additives which provide

excellent gloss and gives fast drying and perfect mechanical properties.

### PRODUCTS FOR APPLICATION:

- Clear coat H.S & M.S
- Hardener
- 2k Acrylic thinner

### **SUITABLE SUBSTRATES:**

- Car repair and especially for applying over Basecoat
- Steel surfaces

### MIXING RATIO by volume %:

100	parts by volume of Clear Coat
50	parts by volume of 2k hardener

SPRAY VISCOSITY: 16-18 second ford no. 4

**DILUTION:** Add 30% acrylic thinner

### **PROCESS:**

- It is suitable for application over both vertical and horizontal surfaces.
- It is applied in 2 coats by spraying. Allow flash off time between coats 5 10 minutes.

### PHYSICAL PROPERTIES:

- Density 1+0.02 gm/cm<sup>3</sup>
- Viscosity for HS clear coat: 1.25 +- 10 sec. Ford cup No.4 at 25 C
- Viscosity for MS clear coat: 2.25 +- 10 sec. Ford cup No.4 at 25°C

### **DRYING TIME:** At 25 °C

Dryin <sup>®</sup> g time	25°C	60°C
Touch dry	4 hrs	20 min
Complete dry	16 hrs	30 min

### **PACKAGING:**

1 Litre

### **COLOR:**

Transparent

### **SHELFLIFE:**

3 years at 25oC.

### **MATERIAL SAFETY DATA:**



### 2K -CLEARCOAT

HS, MS

WITH HARDENER



### **CHARACTERISTICPROPERTIES:**

Is an acrylic clear coat varnish, for car refinish. It is formulated from high quality acrylic resins, solvents and additives which provide

excellent gloss and gives fast drying and perfect mechanical properties.

### PRODUCTS FOR APPLICATION:

- Clear coat H.S & M.S
- Hardener
- 2k Acrylic thinner

### **SUITABLE SUBSTRATES:**

- Car repair and especially for applying over Basecoat
- Steel surfaces

### **MIXING RATIO by volume %:**

100	parts by volume of Clear Coat
50	parts by volume of 2k hardener

SPRAY VISCOSITY: 16-18 second ford no. 4

**DILUTION:** Add 30% acrylic thinner

### **PROCESS:**

- It is suitable for application over both vertical and horizontal surfaces.
- It is applied in 2 coats by spraying. Allow flash off time between coats 5 -10 minutes.

### **PHYSICAL PROPERTIES:**

- Density 1+0.02 gm/cm
- Viscosity for HS clear coat: 1.25 +- 10 sec. Ford cup No.4 at 25 C
- Viscosity for MS clear coat: 2.25 +- 10 sec. Ford cup No.4 at 25 C

### **DRYING TIME:** At 25 °C

Dryin <sup>°</sup> g time	25°C	60°C
Touch dry	4 hrs	20 min
Complete dry	16 hrs	30 min

### PACKAGING:

1 Litre

### **COLOR:**

Transparent

### **SHELFLIFE:**

3 years at 25oC.

### **MATERIAL SAFETY DATA:**

## QUALITY!

THINNERS
CUTTING COMPOUND &
LIQUID POLISH





### **2K THINNER**



### **CHARACTERISTICPROPERTIES:**

2k-Thinner T60 is an acrylic thinner, formulated from a pack of high quality solvents. Designed specifically for acryllic paints and clear coat varnish to give the best performance.

Metallic Thinner T61 is a metallic thinner, formulated from a pack of high quality silvents. Designed specifically for basecoat to give the best performance.

2k-Thinner T62 slow is an acrylic thinner formulated from a pack of high quality solvent made specifically from hot regions.

### **MIXING RATIO by volume %:**

•		
100	parts by volume of 2k clearcoat (HS 9100 & MS 8200) or acrylic	
	paint	
50	parts by volume of 2k hardener H51	
10 - 15	parts by volume of 2k Acrylic thinner T60 for	
	clearcoat	
25 - 30	parts by volume of 2k Acrylic thinner T60 for Acrylic	
	Paint	
100	parts by volume of 2k clearcoat LV	
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100	parts by volume of 2k clearcoat LV
50	parts by volume of 2k hardener H10
10 - 15	parts by volume of 2k Acrylic thinner T60

### **DILUTION:**

- Add 10 15% acryllic thinner T60 for 2k clear (H.S & M.S)
- Add 30% acryllic thinner T60 for acrylic paint
- Add 100% metallic thinner T61 for base coat paint

### PACKAGING:

0.5 Litre and 1 Litre

### **COLOR:**

Transparent

### **SHELFLIFE:**

3 years at 25oC.

### **MATERIAL SAFETY DATA:**



### **NC THINNER**

**DESCRIPTION:** NC Thinners are especially designed to suite the application viscosity of several products. It is a group of organic solvents with high quality, high solvency power and very wide evaporation range. It is a suitable diluent to varnishes, paints .... etc. it manufactured for decrease viscosity of lacquer before utilized in different method.

### CHARACTERISTICS:

	Thinner 1102	Thinner 1103	Thinner 3000	Thinner 3001
Color	Clear, colorless	Clear, colorless	Clear, colorless	Clear, colorless
Specific gravity at 20°C	$0.824 \pm 0.005$	0.822 ± 0.005	0.814 ± 0.005	0.814 ± 0.005
Water content	Max. 0.05%	Max. 0.05%	Max. 0.1%	Max. 0.1%
Distillation range				
Boiling point at 0°C	66 ± 3°C	64 ± 3°C	64 ± 3°C	64 ± 3°C
Dry point at 100°C	162 ± 3°C	160 ± 3°C	165 ± 3°C.	165 ± 3°C

### USES:

- Universal thinner for: Wood coatings, Primers, Fillers, Sealers, NC Top coats (clear and Pigmented), clears and general purposes.
- Acts as an Anti-blushing agent in high Humid condition.
- Adjust the application viscosity at low, normal and high temperatures.

### **FEATURES & BENEFITS:**

- Quickly reduces the consistency of the lacquer to the required degree.
- Improves film smoothness of lacquers when applied either by spray or dipping thus extending excellent finish.
- Lacquer driers without blushing, resin blush, pin holing and other surface defects. -No orange peel developed after the evaporation of NC Thinner, and therefore increase the tensile strength of the film along with its gloss.
- Blended Thinner has a certain action preventing milky effect of the surface.

PACKAGING: Gallon, Pail and Drum.

SHELF LIFE: 2 years at 25 °C.

### MATERIAL SAFETY DATA:





### **ULTRA-CUTTING COMPOUND**

### **DESCRIPTION**

A special excellent formula for removing a wide range of paint work defects (dust nibs, over spray, orange peel and small scratches and produces smear free high gloss.

**RECOMMENDATION USE:** All car finishes such as acrylic and NC paint.

COMPOSITION: Special abrasives polishing powders, oils and special additives

### **TECHNICALINFORMATION:**

Color	White
Shape	Paste / Liquid
pН	8.5 - 9.5
Sp gr	1.2 - 1.3
Non-volatile	min. 80%
mater	

### CONDITION DURING APPLICATION:

- Apply out of direct sun light

- Surface must be cool

SURFACE PREPERATION: Surface must be clean and dry before the application.

### APPLICATION METHOD:

- Ensure that the surface is well cleaned.
- Remove paint defects by using sandpaper 1500 grit as an initial stage.
- Use sandpaper 2000 grit as a second step to smooth and prepare the surface.
- The application is carried out manually by a piece of cotton or cloth to show the gloss or by using a special polishing machine.

**STORAGE** The product must be stored in a dry place, well ventilated and temperature not more than 25oC .

SHELFLIFE: 3 years from production date if stored in above conditions.





### LIQUID POLISH

### **DESCRIPTION**

Liquid Cream is a special excellent formula of waxes that provides a protective and enriches exterior surfaces with benefits of a wax to leave cars looking great with high gloss shine, polish cream available in a standard color and in several other colors (black - silver-blue-red-yellow)

RECOMMENDATION USE: All car finishes such as acrylic and NC paint.

COMPOSITION: Special waxes, fine polishing powders, oils, and rotective polishing components.

### **TECHNICALINFORMATION:**

Color	yellowish white and other several colors
Shape	Paste
рН	8 - 9.3
Sp gr	1 - 1.2
Non-volatile	min. 20%
mater	

### **CONDITIONDURING APPLICATION:**

- Apply out of direct sun light - Surface must be cool

**SURFACE** Surface must be clean and dry before the application.

### PREPERATION:

### APPLICATION METHOD:

- Squeeze the polish in a regular motion by using a piece of cotton or by polishing machine.
- Remove any residue with another clean piece of cotton.
- Buff the paint to reach a glossy surface.

**STORAGE** The product must be stored in a dry place, well ventilated and temperature not more than 25oC

**SHELFLIFE:** 3 years from production date if stored in above conditions.



